

LIEBERMAN PROCESS TROUBLESHOOTING WEBINAR

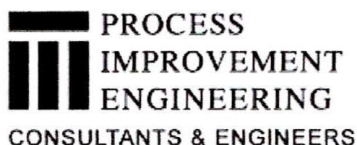
ACCREDITED as Continued Professional Development Activity in progress

2 to 4 December 2025

(Register before 30 September 2025)

ONLINE WEBINAR – LIMITED POSITIONS

OVERVIEW



This popular PROCESS TROUBLESHOOTING SEMINAR is conducted by the internationally acknowledged expert in his trade and author of several world renowned books. The presentation is interactive and would benefit all working in the process engineering field from novice engineers to the most experienced. The full spectrum of troubleshooting methodology, practical approach as well as process fundamentals are addressed in a challenging, stimulating and enthusiastic manner. It is eye opening, challenging and inspiring!

CONTENT

Based on actual petrochemical/oil & gas troubleshooting case studies, this 3-day webinar focusses on distillation, heat exchangers, reboilers, air coolers, condensers, fired heaters, turbines, pumps, compressors and vacuum systems.

Distillation: Review of Fundamentals, Tray Hydraulics, Identifying Flooded Towers, Tray Deck Plugging – Downcomer Back-up, Damaged Trays, Effects of Excessive Preheat, Control Problems, Incipient Flooding, Expanding Tower Capacity, Crude Column Fractionation, Optimizing Pumparounds, Side stream stripping Problems, Tower Pressure Drop Surveys, Tower External Temperature Surveys, Tower Bottoms Steam Stripping, Packed Tower Design and Operation, FCCU Fractionator Problems.

Reboiling and Condensing: Thermosyphon Reboilers, How Reboiler Problems Cause Tower Flooding, Kettle and Forced Circulation Problems, Fouling in Shell and Tube Exchangers, Effect of Sub-cooling on Condenser Efficiency, Pressure Control in Light Ends Columns, Air Fin-Fan Coolers, Vacuum System Inter-Stage Condensers.

Fired Heaters: Proper Use of Excess Air, Heat Balancing Convective and Radiant Sections, Draft Control, Afterburn – Causes and Cures, Air Preheaters, Preventing SO₃ Condensing, On-Stream Cleaning Techniques, Coke Formation Inside Tubes, Debottlenecking Heaters.

Pumps, Turbines and Steam Jets: Operation of Centrifugal Pumps, Mechanical Seals and Bearings, Optimum Impeller Size, Sizing Motor Drives, Troubleshooting NPSH, Steam Turbines 0 Use of Hand Valves, Surface Condensers, Vacuum Pumps, Converging – Diverging Jets, Optimising Steam Jet Performance, Pumping Viscous Fluids.

Compressors: Centrifugal Compressor Fundamentals, Relationship of Polytropic Head to Surge, Rotor Fouling, Measuring Compressor Efficiency, Reciprocating Compressor Fundamentals, Volumetric Compression Efficiency, Head-End Unloaders.

PRESENTERS



NORMAN LIEBERMAN has authored several highly acclaimed books from his career in design, debottlenecking and troubleshooting of process equipment predominantly in the oil & gas, and petrochemical industry. He has taught in excess of 400 technical seminars on process troubleshooting with a very unique interactive style. The case studies from one of his books "A working guide to Process Equipment", co-authored with ELIZABETH LIEBERMAN forms the basis of the Lieberman Process Troubleshooting Seminar.



VENUE – ONLINE WEBINAR

Webinar to be presented via Zoom, details to registered attendees upon registration.

Presentation from 8:00 to 16:00 SA Time, 6x1hr sessions with 15min breaks (60 min lunch)

COURSE FEE: (Excluding VAT)

The attendance fee (excluding VAT) is set on a sliding scale to give attendees the “economy of scale benefit”.

Rate per person will be based on number of registrations confirmed by 30 September 2025:

- To proceed at least 10 attendees registered by 30 September 2025: R 45 000 per attendee.
- > 15 attendees registered by cut-off date (TBD): R 35 000 per attendee
- > 20 attendees registered by cut-off date (TBD): R 30 000 per attendee
- > 25 attendees registered by cut-off date (TBD): R 25 000 per attendee

REGISTRATION

A MS-Word registration form can be obtained from the ‘Scheduled Events’ page of the *RESOLVE* web page at www.resolvekzn.co.za. Complete the required input fields and then e-mail the form to andries@resolvekzn.co.za. Positions are limited and will be filled on a first-come-first served basis.

Order and Payment: On 30 September 2025 or thereafter upon registration an invoice would be sent to the nominated contact for payment by electronic transfer within 30 days. Late payment could result in put attendance reservation of attendance at jeopardy.

RESERVATIONS:

Due to the popularity of this course early registration is advised as available places would be allocated according to sequence in which registrations are received.

Late payment could put reservation of attendance at risk. Full payment is the final guarantee of reservation.

For cancellations received after 30 September 2025 there would be no refund and the full attendance fee would be due. For cancellations received before 30 September 2025 there would be no payment due.

If you registered and are unable to attend the event you may substitute at any time. Such substitution and name changes must be communicated to *RESOLVE* by e-mail.

Presentation of the seminar is subject to a minimum of 10 attendees confirmed by 30 September 2025; the programme could be subject to change at the discretion of Norman Lieberman or *RESOLVE* and in the event of illness the date or presenter could be altered.

COURSE MATERIAL:

The material presented comprises of case studies included in the textbook “A Working Guide to Process Equipment” co-authored by Norman P Lieberman and Elizabeth T Lieberman, published by McGraw-Hill Education.

The webinar workbook with system sketches will be e-mailed to each attendee prior to the webinar. It is advised to print the workbook in order to maximise time and concentration during the webinar.

HOST : www.resolvekzn.co.za



This excellent opportunity for the Process Engineers is proudly hosted in South Africa by UNLOCK AND ALIGN FACILITATION CC. trading as *RESOLVE*. Refer to www.resolvekzn.co.za for more information on this or other exciting opportunities hosted and presented by *RESOLVE*



2025 LIEBERMAN PROCESS TROUBLESHOOTING WEBINAR

02 to 04 December 2025 form 08:00 to 16:00 SA Time ONLINE WEBINAR

Download and complete registration form and e-mail to andries@resolvekzn.co.za

Find herewith a request for the following reservation for the above training course:

REGISTRAR DETAIL:

Name: [] e-mail: [] Tel: []

INVOICE DETAIL:

Company Name: [] VAT Nr. [] Quotation Required? (Yes / No): []

Company Invoice Address: [] Order Nr. []

Invoice Contact Name: [] Invoice Contact e-mail: [] Invoice Contact Tel: []

ATTENDEE DETAILS:

	Name & Surname	ID Nr	e-mail	Delivery Address for Course Material
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Course Fee:

The attendance fee (excluding VAT) is based on the number of registrations received on 30 September 2025. The attendance fee is set per sliding scale to benefit economy of scale to participants: Minimum attendees to proceed is 10 at R 45 000 per attendee; R 35 000 if >15 register before 30 September 2025; R 30 000 if >20 register; R 25 000 if >25 register by 30 September 2025.

Payment: On 30 September 2025 or thereafter upon registration an invoice would be sent to the nominated contact for payment by electronic transfer within 30 days. Late payment could put attendance reservation at risk.

Reservations: If you registered and are unable to attend the event you may substitute at any time. Such substitution and name changes must be communicated to *RESOLVE* by e-mail. No refund for cancellation after 30 September 2025. Presentation is subject to minimum requirement of 10 attendees registered by 30 September 2025. The programme could be subject to change at the discretion of Norman Lieberman or *RESOLVE* and in the event of illness the date or presenter could be altered. Refer to course brochure for other rights reserved.